

Work Order ID 52467-2

Friday, September 25, 2009 10:05:25 AM



Page 1

Item ID: D412-698-011

Accept

Revision ID: E

Item Name: Cabin Door Roller, LH

Start Date: 9/25/2009 Start Qty: 2.00

Required Date: 10/8/2009 Req'd Qty: 2.00

Reference:



Setup Start

Stop

Cust Item ID:

Customer:



Approvals: Process Plan:

QC:

Date: 09-25

Date:

Tooling:

SPC (Y/N):

Date:

Date:

Run Start

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

IIN D412-698

Rev E

100



DC

Document Control

DOCUMENT CONTROL

0.00

Memo

0.00

Photocopy bluefile and create labels per PPP D412-698-011 CHG003

8/21/09

H for BG 09/10/02

110



Packaging

Packaging

Pick Kit

0.00

Memo

0.00

9/10/09 EK SD

120



QC

Quality Control

QC4- 100% Inspect kits for completeness

0.00

Memo

0.00

8/21/09

8/21/09

Work Order ID 52467

Friday, September 25, 2009 10:05:25 AM



Page 2

Item ID: D412-698-011

Accept

Revision ID: E

Item Name: Cabin Door Roller, LH

Setup Start

Stop

Start Date: 9/25/2009 Start Qty: 2.00

Required Date: 10/8/2009 Req'd Qty: 2.00

Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130



Packaging

Packaging

Packaging

0.00

Memo

0.00

Identify and pack for shipping as per PPP D412-698-011
Location: *NEW-B*

09/11/15

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

09/10/19

N 4-10-16

Picklist Print

Friday, September 25, 2009 10:05:24 AM

Page 1

Work Order ID: 52467

Parent Item: D412-698-011RevE

Parent Item Name: Cabin Door Roller, LH

Comments:

Start Date: 9/25/2009

Required Date: 10/8/2009

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3121-141RevE Bracket Assembly		Manufactured	No			100	Each	5.0000	6.0000			

Warehouse

Location

Main Warehouse

ST

46004

Loc Qty

Loc Code

5

5

110

Each

5.0000

2.0000

Warehouse

Location

Main Warehouse

ST

45085

46036

Loc Qty

Loc Code

5

1

4

110

Each

9.0000

2.0000

Warehouse

Location

Main Warehouse

ST

46030

Loc Qty

Loc Code

9

9

B 52465-3x / 9/25/09

46036 SP

9/10/11

(20)

46030 SP

Picklist Print

Friday, September 25, 2009 10:05:24 AM

Page 2

Work Order ID: 52467

Parent Item: D412-698-011RevE

Parent Item Name: Cabin Door Roller, LH

Comments:

Start Date: 9/25/2009

Required Date: 10/8/2009

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3137-043RevF Bracket Assembly		Manufactured	No			110	Each	35.0000	2.0000			

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

42192

35

35

110

Each

36.0000

18.0000

42192 SP

D3199-1RevB



Bracket

Manufactured

No

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

47848

36

36

110

Each

36.0000

2.0000

15X B52466 3X
47848 SP
9/10/10

D3202-1RevD



Cover

Manufactured

No

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

46253

50134

36

14

22

46253 SP

Friday, September 25, 2009 10:05:24 AM

Shop Packet Print

Page 2



6.0 PARTS LIST - CABIN DOOR MODIFICATION KITS

(FOR AIRCRAFT EQUIPPED WITH P/N 205-032-669-XXX ALUMINUM DOORS)

Qty -011	Qty -012	Qty -013	Qty -017	Qty -019	Qty -021	Part Number	Description
X						D412-698-011	CABIN DOOR ROLLER KIT, LH
	X					D412-698-012	CABIN DOOR ROLLER KIT, RH
		X				D412-698-013	DOOR HANDLE KIT
			X			D412-698-017	REPLACEMENT DOOR TRACK KIT
				X		D412-698-019	BEARING OVERHAUL KIT
					X	D412-698-021	REPLACEMENT SHIM KIT
3	3					D3121-141	BRACKET ASSEMBLY
1						D3121-143	BRACKET ASSEMBLY
	1					D3121-144	BRACKET ASSEMBLY
1	1					D3137-043	BRACKET ASSEMBLY
1						D3183-043	BRACKET ASSEMBLY
	1					D3183-044	BRACKET ASSEMBLY
9	9		9			D3199-1	BRACKET
1	1		1			D3202-1	COVER
		4				D3203-1	HANDLE
		1				D3220-041	DOUBLER
		1				D3220-042	DOUBLER
		2				D3220-3	DOUBLER
				7		D3121-21	BOLT
				5		D3121-241	BEARING ASSEMBLY
				1		D3137-3	GUIDE
				1		D3137-5	WASHER
				2		D3183-045	BEARING ASSEMBLY
					3	D3238-1	SHIM
					1	D3238-3	SHIM
					2	D3238-5	SHIM
					6	D3238-11	SHIM
					2	D3238-13	SHIM
					4	D3238-15	SHIM
		8				AN960JD416L	WASHER
		8				MS21042L4	NUT (OR MS21042-4)
		16				MS24694-S98	SCREW
				1		MS24694-S101	SCREW

52467

• COPYRIGHT © 2003 BY DART AEROSPACE LTD •

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

Revision: E

Date: 08.05.01

NEEDLE CASE 0017